

# PPR MN70

is produced by Oriental Energy (Ningbo) New Materials Co., Ltd. based on Unipol™ process technology of Grace. PPR MN70 is a random copolymer PP grade produced with advanced catalyst. This type of PP shows stable performance and easy processing. It is mainly used for thin-wall injection molding, food packaging and cosmetic products.

## Product Features

Nucleated, High flow  
Easy processing  
Fast cycle time



## Typical Properties

No.	Items	Test Method	Unit	Typical Value
1	Melting Flow Rate (MFR)	GB/T 3682.1-2018	g/10min	71
2	Tensile Strength at Yield ( $\sigma_y$ )	GB/T 1040.2-2006	MPa	35
3	Flexural Modulus ( $E_f$ )	GB/T 9341-2008	MPa	1560
4	Temperature of Deflection under load (0.45MPa, $T_f$ )	GB/T 1634.2-2004	°C	105
5	Charpy Impact Strength (Notched, 23°C)	GB/T 1043.1-2008	kJ/m <sup>2</sup>	3.1
6	Yellow Index (YI)	HG/T 3862-2006	-	-0.3

Note: (1) The values listed above are typical values for reference purpose only and shall not be construed as specifications. (2) Passed FDA\RoHS\SVHC tests of SGS.

## Product safety compliance

PPR MN70 complies with GB 4806.6-2016 "National Food Safety Standard for Food Contact Plastic Resin", US Food and Drug Administration (FDA) 21CFR 177.1520 (C) 1.1a, EU RoHS Directive requirements, EU No. 1907/2006 Reach regulations, passed the screening test requirements for 201 substances of high concern (SVHC) ; PPR MN70 does not intentionally introduce plasticizers and other additives that does not comply with national regulations, but the user is responsible for verifying its final product compliance with applicable regulatory requirements.

## Product package

PP resin can be packaged by polypropylene woven bags lined with polyethylene film or other packaging forms. The net weight of each bag can be 25kg or other.

## Product transportation

PP resin is a non-hazardous goods. Throwing and using sharp tools like hook is strictly forbidden during transportation. Vehicles should be kept clean and dry. it must not be mixed with sand, crushed metal, coal and glass, or toxic, corrosive or flammable materials in transportation. It is strictly forbidden to be exposed to the sun or rain.

## Product storage

This product should be stored in a well ventilated, dry, clean warehouse with effective fire protection facilities. It should be kept far away from heat sources and direct sunlight. The storage is strictly prohibited in open air. A rule of storage should be followed. The storage period is not more than 12 months since the date of production.

## Applications

Thin-wall container, Food packaging  
Housewares, Cosmetic boxes  
DVD cases

